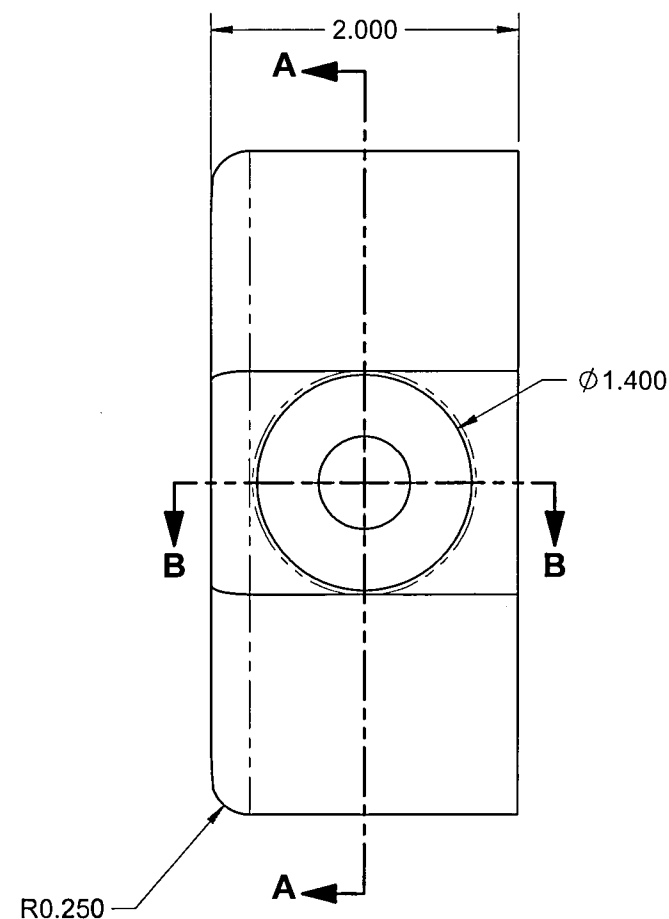
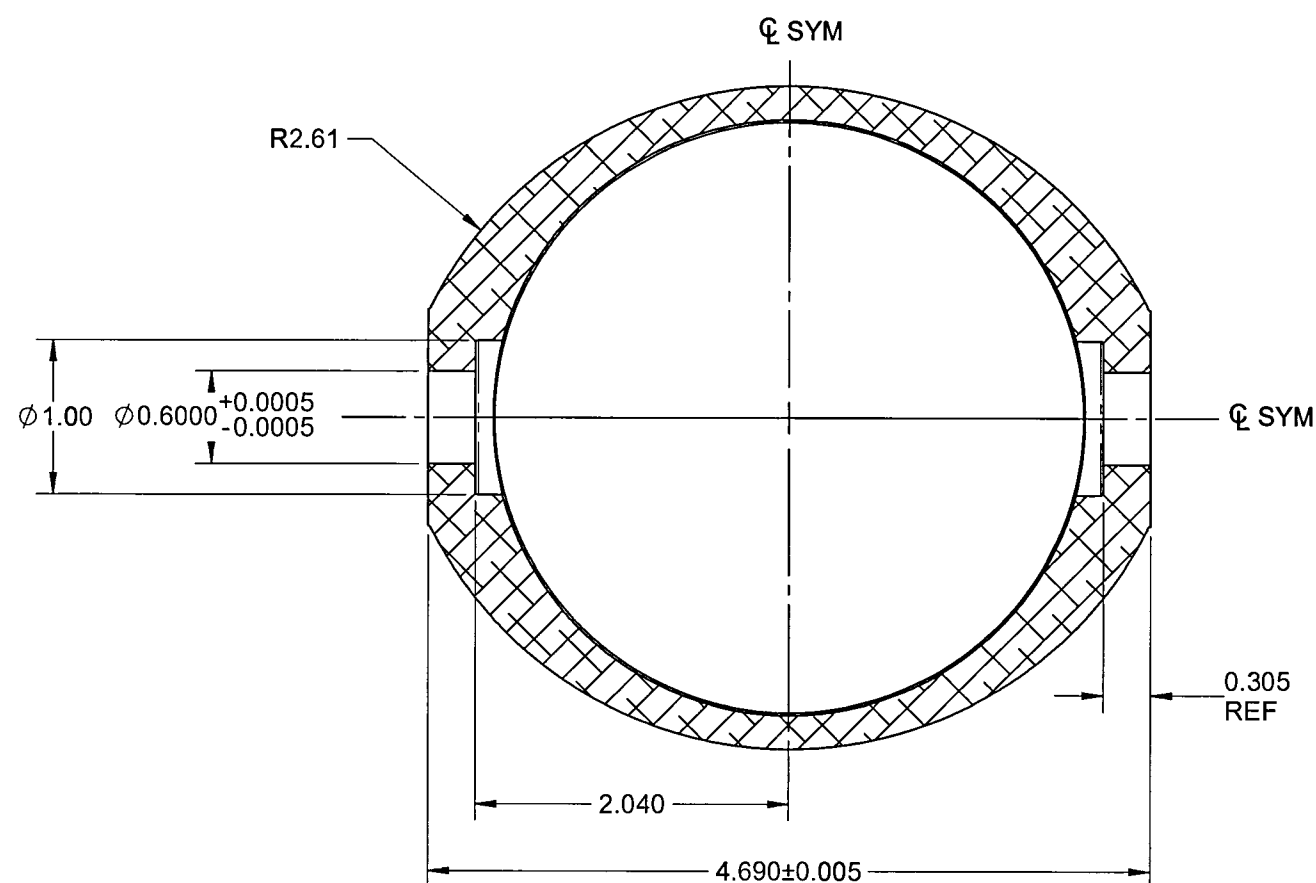


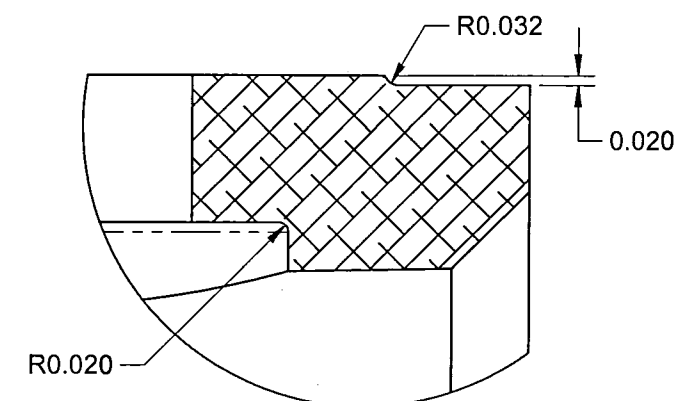
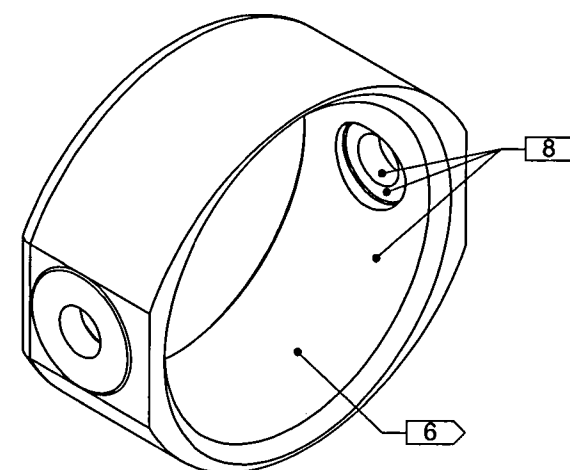
D
C
B
A



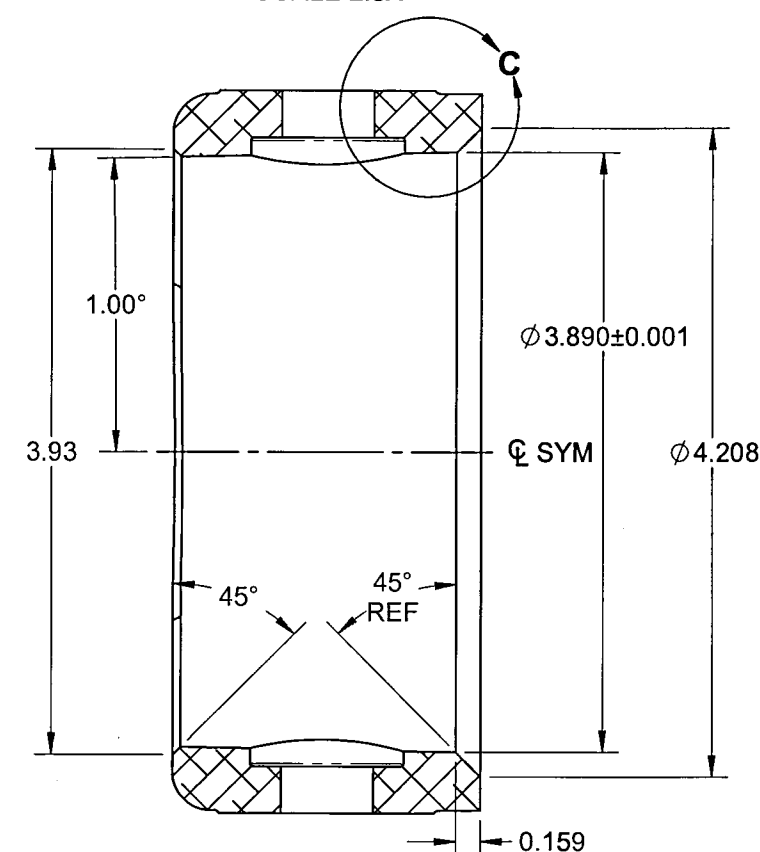
D5413-1 CROSSTUBE SUPPORT



SECTION A-A



DETAIL C
SCALE 2.5X



SECTION B-B
ROTATED 90°

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR OR SHEET/PLATE PER QQ-A-225/8 OR AMS-QQ-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 OR QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF. DART SPEC. M6061T6B OR M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON INSIDE FACE
- 7) WEIGHT: 0.85 lbs
- 8) MASK PRIOR TO PRIME AND PAINT
- 9) ALL NON DIMENSIONED FEATURES PER PART FILE D5413-1_REV.A .SLDPRT

RELEASED
2017-08-01
ELN 17-607

APPROVED

A	NEW ISSUE	ML	17.06.29
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5413	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	CP	CROSSTUBE SUPPORT	NTS
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